

THIS UNIT IS TO GO OUT FULLY ASSEMBLED (NOT INCLUDING THE GLASS

GLASS SIZES

THICKNESS= 1"

LOCATION	WIDTH	X	HEIGHT	QTY
DOOR	11 7/8	X	16 1/16	1
FIXED SIDELITE	12 11/16	X	16 1/16	1
TRANSOM UPPER	31 11/16	X	52 1/4	1
TRANSOM LOWER	31 11/16	X	25 1/2	1

ASSEMBLER: 1. THRESHOLD JAMB TO JAMB

- 2. THUMB TURN AND "D" HANDLE TO THE INTERIOR
- 3. INSTALL THE BASE OF THE WINDOW TO THE MIDDLE STRINGER, MOUNTING THE BOTTOM GUIDE WHEEL FIRST AND THE BOTTOM SIDELITE CLIP,
- 4. INSTALL ARMORED STRIKE TO THE JAMB IF NOT DONE BY FRAMES
- 5. SEND TRANSOM UPPER AND LOWER GLASS STOP
- 6. INSTALL SIX TRANSOM CLIPS M-00795 IF NOT DONE BY FRAMES
- 7. ASSEMBLE THE UNIT WEATHER LIKE GT1175 FIXED SIDELITE
- 8. ALL PARTS TO BUILD ARE ON THE CONVENIENCE WINDOW CART. PLEASE KEEP THE CART STOCKED -TURN IN KANBON CARDS WHEN REQUIRED

HEADERS: 1. INSTALL THE SIDELITE CLIP IN THE HEADER

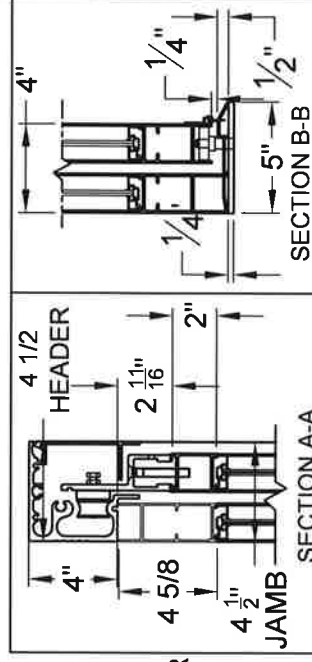
- 2. WEATHER THE HEADER LIKE A GT1175 FIXED SIDELITE
- 3. SEND COMPLETED SUB ASSEMBLIES TO THE CONVENIENCE WINDOW DEPARTMENT

FRAMES: 1. MACHINE BASE, THRESHOLD, COUNTERSINK STRINGERS, & JAMBS

- 2. INSTALL THE SIDELITE CLIPS M-00706 AND SIX TRANSOM CLIPS M-00795 ON THE JAMBS
- 3. SEND UPPER & LOWER TRANSOM SCREW DOWN GLASS STOP WITH SCREWS TO THE CONVENIENCE WINDOW DEPARTMENT
- 4. INSTALL ARMORED STRIKE
- 5. SEND COMPLETED SUB ASSEMBLIES TO THE CONVENIENCE WINDOW DEPARTMENT

DOORS:

- 1. BUILD THE PANELS COMPLETE. - WEATHER LIKE GT1175 BRUSH & PILE
- 2. INSTALL "D" HANDLE, V-00170 AND THUMB TURN, V-70116 ON THE INTERIOR, LOCK COVER, V70014, & LOCK, V-0006
- 3. RIVNUT DOOR TOP RAIL & USE TWO SCREWS (T-00350) TO ASSEMBLE THE CARRIER ASSEMBLY - NO SPACERS
- 4. USE FUZZ IN CARRIER LEG
- 5. INSTALL THE GLASS STOP
- 6. STRAIGHT BOTTOM SWEEP - BRUSH, M-00274
- 7. END CAPS BOTH ENDS OF CARRIER
- 8. INSTALL THE CARRIER ROLLERS THE CORRECT WAY - NO STICKER
- 9. SEND COMPLETED SUB ASSEMBLIES TO THE CONVENIENCE WINDOW DEPARTMENT



FINISH: 313 DARK BRONZE QUANTITY: 1 PART NAME: CUT SHEET GT1500LM MANUAL CONVENIENCE WINDOW FIXED SIDELITE, LEFT HAND

Job Name: MCDONALDS NEW WEST MINISTER 40255

Distributor: NABCO CANADA CALGARY

Order No.: 90114455 ITEM 10



GYRO TECH

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PART NO.